

# TM1077

## Stretchable Die Attach Adhesive



### Product Description

TM1077 is a silver filled, solvent free, one component die attach adhesive that remains stretchable following thermal cure. This conductive adhesive was designed for large dies and accommodates thermomechanical stresses arising from differences in the thermal expansion coefficients between components. TM1077 is highly thermally conductive and can be used in a broad range of applications including aerospace, defense, lighting, energy and medical electronics.

### Product Benefits

TM1077 is compatible with large die, and applications with high CTE mismatch. It can be used with high volume automated dispensing processes, and can be cured rapidly with low shrinkage. The cured material displays outstanding thermal and electrical conductivity, with a unique combination of high flexibility, high die shear strength after significant thermal cycling, and high adhesion to a broad range of materials. The cured material provides stress relief for bonding dissimilar materials which enables high reliability performance metrics such as high resistance to shock and cyclic fatigue

### Typical Properties

Physical State	Paste/Ink
Color	Silver
Viscosity <sup>1</sup>	
1 s <sup>-1</sup>	40 Pa·s
10 s <sup>-1</sup>	15 Pa·s
100 s <sup>-1</sup>	10 Pa·s
Density	2.8 g/mL
Shelf Life at -40°C <sup>2</sup>	12 Months
Pot life	8-12 hours
Weight loss on cure	<1 %
Weight loss @ 300°C TGA	1%

<sup>1</sup> Anton Paar MCR302 at 25°C

<sup>2</sup> Storage at below or greater than can adversely affect product properties

### Typical Processing Parameters

Deposition	Syringe
Recommended Curing Conditions	
60 minutes	140°C
30 minutes	150°C

For performance reported, the material was processed at 140°C for 60 minutes.

### Typical Performance

Thermal conductivity <sup>3</sup>	> 10 W/(m*K)
Die Shear after 1800 cycles moving between -40 °C & 150 °C <sup>4</sup>	> 50 kg-f
Tg	-10°C
Stretch	50%

<sup>3</sup> ISO 22007-2:2015 @121°C

<sup>4</sup> Die Size used in this test was 20mm x 8mm. No cracks or delamination occurred.

<sup>5</sup> Measured 24 hours after suggested cure cycle



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## Contact ACI

ACI Materials, Inc.  
44 Castilian Drive  
Goleta, CA 93117  
[info@acimaterials.com](mailto:info@acimaterials.com)

805-324-4486  
[www.acimaterials.com](http://www.acimaterials.com)

## Caution

Proper industrial safety precautions should be exercised in using these products. Use with adequate ventilation. Avoid prolonged contact with skin or inhalation of any vapors emitted during use or heating of these compositions. The use of safety eye goggles, gloves or hand protection creams is recommended. Wash hands or skin thoroughly with soap and water after using these products. Do not eat or smoke in areas where these materials are used. Refer to appropriate SDS sheet.

## Disclaimer

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