

**CAPACITORS, FIXED, DC SELF-HEALING,
METALLISED FILM DIELECTRIC,
BASED ON TYPE PM90S**

ESCC Detail Specification No. 3006/020

| | |
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| Issue 3 | May 2018 |
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DOCUMENTATION CHANGE NOTICE

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| DCR No. | CHANGE DESCRIPTION |
|---------|--|
| 1141 | Specification upissued to incorporate changes per DCR. |

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1 GENERAL

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics, test and inspection data for Capacitors, Fixed, DC Self-Healing, Metallised Film Dielectric, based on Type PM90S. It shall be read in conjunction with ESCC Generic Specification No. [3006](#), the requirements of which are supplemented herein.

1.2 RANGE OF COMPONENTS AND SIZE VARIANTS

The range of capacitors and size variants covered by this specification are scheduled in Table 1(a).

1.3 MAXIMUM RATINGS

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the capacitors specified herein, are scheduled in Table 1(b).

1.4 PARAMETER DERATING INFORMATION (FIGURE 1)

Not applicable.

1.5 PHYSICAL DIMENSIONS

The physical dimensions of the capacitors specified herein are shown in Figure 2.

1.6 FUNCTIONAL DIAGRAM

The functional diagram for the capacitors specified herein is shown in Figure 3.

2 APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

- (a) ESCC Generic Specification No. [3006](#) for Capacitors, Fixed, Film Dielectric.

3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. [21300](#) shall apply.

TABLE 1(a) - RANGE OF COMPONENTS AND SIZE VARIANTS

| (1) Item No. | (2) Capacitance Value (C) (μ F) (Note 1) | (3) DC Rated Voltage (U_R) (V) | (4) AC Rated Current (I_{RA}) (A) | (5) Size Variants (Note 2) | (6) Weight (g) |
|--------------------|---|---|--|-------------------------------------|----------------------|
| 01 | 8.2 | 50 | 3.1 | 01, 09, 17 | 4.9 |
| 02 | 10 | 50 | 3.8 | 01, 09, 17 | 4.9 |
| 03 | 12 | 50 | 4.0 | 01, 09, 17 | 4.9 |
| 04 | 15 | 50 | 5.0 | 02, 10, 18 | 6 |
| 05 | 18 | 50 | 6.9 | 03, 11, 19 | 9.5 |
| 06 | 22 | 50 | 8.4 | 03, 11, 19 | 9.5 |
| 07 | 27 | 50 | 10.4 | 04, 12, 20 | 13.6 |
| 08 | 33 | 50 | 12.5 | 04, 12, 20 | 13.6 |
| 09 | 33 | 50 | 7.2 | 06, 14 | 21.2 |
| 10 | 39 | 50 | 12.5 | 04, 12, 20 | 13.6 |
| 11 | 39 | 50 | 8.5 | 06, 14 | 21.2 |
| 12 | 47 | 50 | 12.5 | 05, 13, 21 | 20.4 |
| 13 | 47 | 50 | 10.3 | 06, 14 | 21.2 |
| 14 | 56 | 50 | 12.5 | 05, 13, 21 | 20.4 |
| 15 | 68 | 50 | 15 | 07, 15 | 37.3 |
| 16 | 82 | 50 | 15 | 07, 15 | 37.3 |
| 17 | 100 | 50 | 15 | 07, 15 | 37.3 |
| 18 | 120 | 50 | 15 | 08, 16 | 54.2 |
| 19 | 150 | 50 | 15 | 08, 16 | 54.2 |
| 20 | 3.3 | 100 | 1.6 | 01, 09, 17 | 4.9 |
| 21 | 3.9 | 100 | 2.0 | 01, 09, 17 | 4.9 |
| 22 | 4.7 | 100 | 2.4 | 01, 09, 17 | 4.9 |
| 23 | 5.6 | 100 | 2.8 | 01, 09, 17 | 4.9 |
| 24 | 6.8 | 100 | 3.1 | 01, 09, 17 | 4.9 |
| 25 | 8.2 | 100 | 3.7 | 02, 10, 18 | 6 |
| 26 | 10 | 100 | 5.1 | 03, 11, 19 | 9.5 |
| 27 | 12 | 100 | 6.1 | 03, 11, 19 | 9.5 |
| 28 | 15 | 100 | 7.7 | 04, 12, 20 | 13.6 |
| 29 | 18 | 100 | 9.2 | 04, 12, 20 | 13.6 |
| 30 | 18 | 100 | 6.3 | 06, 14 | 21.2 |
| 31 | 22 | 100 | 10.1 | 04, 12, 20 | 13.6 |
| 32 | 22 | 100 | 7.7 | 06, 14 | 21.2 |
| 33 | 27 | 100 | 12.5 | 05, 13, 21 | 20.4 |
| 34 | 33 | 100 | 11.4 | 06, 14 | 21.2 |
| 35 | 33 | 100 | 12.5 | 05, 13, 21 | 20.4 |
| 36 | 39 | 100 | 13.5 | 07, 15 | 37.3 |
| 37 | 47 | 100 | 15 | 07, 15 | 37.3 |

| (1) Item No. | (2) Capacitance Value (C) (μ F) (Note 1) | (3) DC Rated Voltage (U_R) (V) | (4) AC Rated Current (I_{RA}) (A) | (5) Size Variants (Note 2) | (6) Weight (g) |
|--------------------|---|---|--|-------------------------------------|----------------------|
| 38 | 56 | 100 | 15 | 07, 15 | 37.3 |
| 39 | 68 | 100 | 15 | 08, 16 | 54.2 |
| 40 | 82 | 100 | 15 | 08, 16 | 54.2 |
| 41 | 100 | 100 | 15 | 08, 16 | 54.2 |
| 42 | 1 | 250 | 1.2 | 01, 09, 17 | 4.9 |
| 43 | 1.2 | 250 | 1.3 | 01, 09, 17 | 4.9 |
| 44 | 1.5 | 250 | 1.5 | 01, 09, 17 | 4.9 |
| 45 | 1.8 | 250 | 1.8 | 01 | 4.9 |
| 46 | 2.2 | 250 | 2.2 | 01, 09, 17 | 4.9 |
| 47 | 2.7 | 250 | 2.8 | 01, 09, 17 | 4.9 |
| 48 | 3.3 | 250 | 3.4 | 02, 10, 18 | 6 |
| 49 | 3.9 | 250 | 4.0 | 02, 10, 18 | 6 |
| 50 | 4.7 | 250 | 4.8 | 03, 11, 19 | 9.5 |
| 51 | 5.6 | 250 | 5.8 | 03, 11, 19 | 9.5 |
| 52 | 6.8 | 250 | 7.5 | 04, 12, 20 | 13.6 |
| 53 | 6.8 | 250 | 4.6 | 06, 14 | 21.2 |
| 54 | 8.2 | 250 | 8.5 | 04, 12, 20 | 13.6 |
| 55 | 10 | 250 | 10.3 | 04, 12, 20 | 13.6 |
| 56 | 10 | 250 | 6.7 | 06, 14 | 21.2 |
| 57 | 12 | 250 | 12.4 | 05, 13, 21 | 20.4 |
| 58 | 12 | 250 | 8.0 | 06, 14 | 21.2 |
| 59 | 15 | 250 | 12.5 | 05, 13, 21 | 20.4 |
| 60 | 18 | 250 | 12 | 07, 15 | 37.3 |
| 61 | 22 | 250 | 15 | 07, 15 | 37.3 |
| 62 | 27 | 250 | 15 | 07, 15 | 37.3 |
| 63 | 33 | 250 | 15 | 08, 16 | 54.2 |
| 64 | 39 | 250 | 15 | 08, 16 | 54.2 |
| 65 | 0.39 | 400 | 1.1 | 01, 09, 17 | 4.9 |
| 66 | 0.47 | 400 | 1.3 | 01, 09, 17 | 4.9 |
| 67 | 0.56 | 400 | 1.3 | 01, 09, 17 | 4.9 |
| 68 | 0.68 | 400 | 1.6 | 01, 09, 17 | 4.9 |
| 69 | 0.82 | 400 | 1.9 | 01, 09, 17 | 4.9 |
| 70 | 1 | 400 | 2.4 | 02, 10, 18 | 6 |
| 71 | 1.2 | 400 | 2.9 | 02, 10, 18 | 6 |
| 72 | 1.5 | 400 | 3.6 | 03, 11, 19 | 9.5 |
| 73 | 1.8 | 400 | 4.3 | 03, 11, 19 | 9.5 |
| 74 | 2.2 | 400 | 5.3 | 04, 12, 20 | 13.6 |
| 75 | 2.2 | 400 | 3.0 | 06, 14 | 21.2 |

| (1) Item No. | (2) Capacitance Value (C) (μ F) (Note 1) | (3) DC Rated Voltage (U_R) (V) | (4) AC Rated Current (I_{RA}) (A) | (5) Size Variants (Note 2) | (6) Weight (g) |
|--------------------|---|---|--|-------------------------------------|----------------------|
| 76 | 2.7 | 400 | 6.0 | 04, 12, 20 | 13.6 |
| 77 | 3.3 | 400 | 7.9 | 04, 12, 20 | 13.6 |
| 78 | 3.3 | 400 | 4.5 | 06, 14 | 21.2 |
| 79 | 3.9 | 400 | 9.4 | 05, 13, 21 | 20.4 |
| 80 | 4.7 | 400 | 6.4 | 06, 14 | 21.2 |
| 81 | 4.7 | 400 | 11.3 | 0.5, 13, 21 | 20.4 |
| 82 | 5.6 | 400 | 7.6 | 07, 15 | 37.3 |
| 83 | 6.8 | 400 | 9.3 | 07, 15 | 37.3 |
| 84 | 8.2 | 400 | 11.5 | 07, 15 | 37.3 |
| 85 | 10 | 400 | 14 | 07, 15 | 37.3 |
| 86 | 12 | 400 | 15 | 08, 16 | 54.2 |
| 87 | 15 | 400 | 15 | 08, 16 | 54.2 |
| 88 | 0.22 | 630 | 0.9 | 01, 09, 17 | 4.9 |
| 89 | 0.27 | 630 | 1.1 | 01, 09, 17 | 4.9 |
| 90 | 0.33 | 630 | 1.3 | 02, 10, 18 | 6 |
| 91 | 0.39 | 630 | 1.6 | 02, 10, 18 | 6 |
| 92 | 0.47 | 630 | 1.9 | 03, 11, 19 | 9.5 |
| 93 | 0.56 | 630 | 2.3 | 03 | 9.5 |
| 94 | 0.68 | 630 | 2.8 | 03, 11, 19 | 9.5 |
| 95 | 0.82 | 630 | 3.3 | 04, 12, 20 | 13.6 |
| 96 | 1 | 630 | 4.1 | 04, 12, 20 | 13.6 |
| 97 | 1 | 630 | 2.2 | 06, 14 | 21.2 |
| 98 | 1.2 | 630 | 5.0 | 04 | 13.6 |
| 99 | 1.5 | 630 | 3.3 | 06, 14 | 21.2 |
| 100 | 1.5 | 630 | 6.1 | 05, 13, 21 | 20.4 |
| 101 | 1.8 | 630 | 4.0 | 06, 14 | 21.2 |
| 102 | 1.8 | 630 | 7.3 | 05, 13, 21 | 20.4 |
| 103 | 2.2 | 630 | 4.9 | 07, 15 | 37.3 |
| 104 | 2.7 | 630 | 6.0 | 07, 15 | 37.3 |
| 105 | 3.3 | 630 | 7.3 | 07, 15 | 37.3 |
| 106 | 3.9 | 630 | 8.7 | 07, 15 | 37.3 |
| 107 | 4.7 | 630 | 10.3 | 08, 16 | 54.2 |
| 108 | 5.6 | 630 | 12.5 | 08, 16 | 54.2 |

NOTES:

1. The capacitors have tolerances of $\pm 10\%$ and $\pm 20\%$ for all values.
2. For size variants, see Figure 2.

TABLE 1(b) - MAXIMUM RATINGS

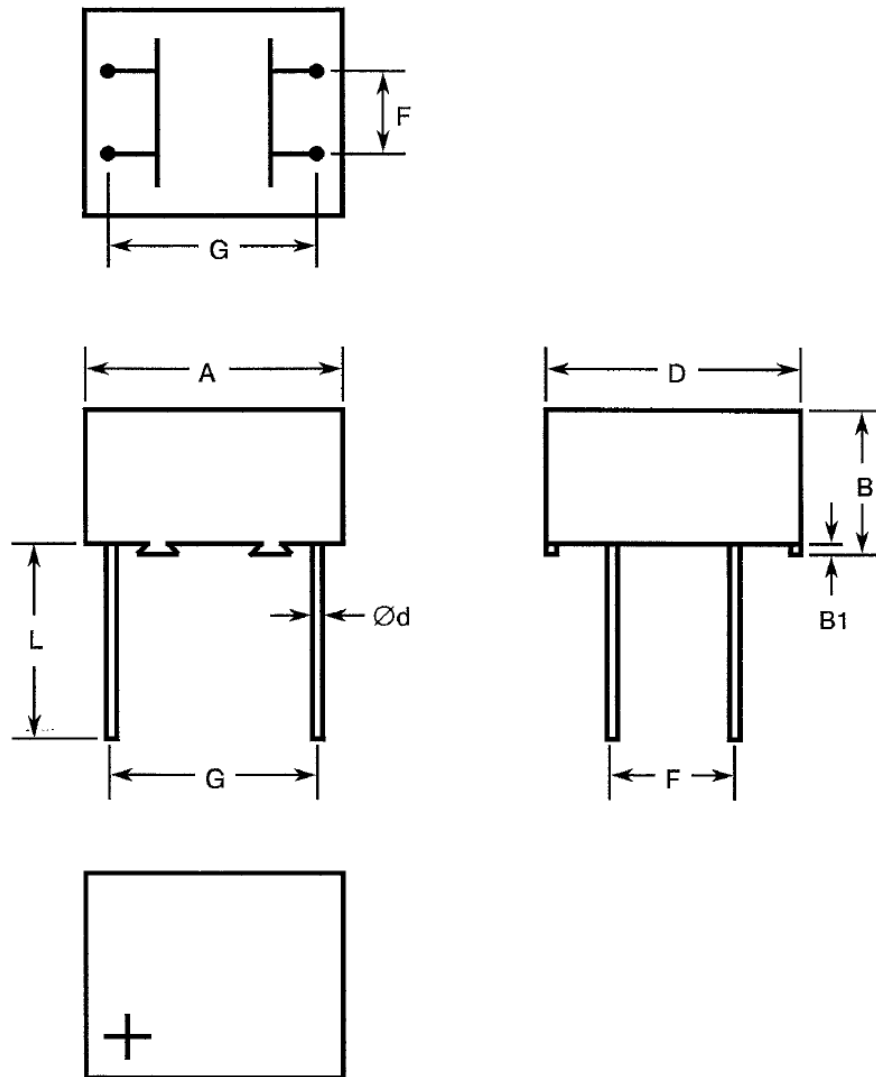
| No. | Characteristics | Symbols | Maximum Ratings | Units | Remarks |
|-----|-----------------------------|-----------|-----------------|------------------|-----------|
| 1 | Rated Voltage DC | U_R | See Table 1(a) | V | |
| 2 | Rated Voltage AC (50/60Hz) | U_A | 35% of U_R | V _{rms} | |
| 3 | Rated Current AC (50/60Hz) | I_{RA} | See Table 1(a) | A _{rms} | |
| 4 | Operating Temperature Range | T_{op} | -55 to +100 | °C | T_{amb} |
| 5 | Storage Temperature Range | T_{stg} | -55 to +100 | °C | |
| 6 | Soldering Temperature | T_{sol} | +260 | °C | Note 1 |

NOTES:

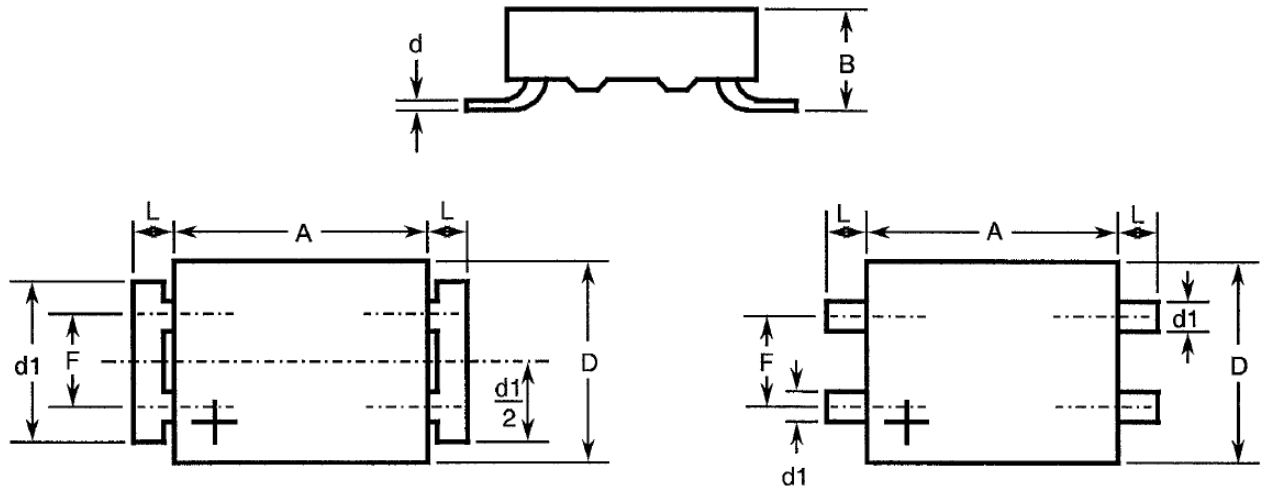
1. Duration 5 seconds maximum at a distance of not less than 6mm from the case and the same lead shall not be resoldered until 3 minutes have elapsed.

FIGURE 1 - PARAMETER DERATING INFORMATION

Not applicable.

FIGURE 2 - PHYSICAL DIMENSIONS
FIGURE 2(a) - VARIANTS 01 TO 08


| Size Variant | A | | B | | B1 | | D | | Ød | | F | | G | | L | |
|--------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. |
| 01 | 19.5 | 20.5 | - | 6.5 | 0.25 | - | 19.5 | 20.5 | 0.95 | 1.1 | 9.66 | 10.6 | 17.3 | 18.3 | 20 | - |
| 02 | 19.5 | 20.5 | - | 8 | 0.25 | - | 19.5 | 20.5 | 0.95 | 1.1 | 9.66 | 10.6 | 17.3 | 18.3 | 20 | - |
| 03 | 19.5 | 20.5 | - | 12.5 | 0.25 | - | 19.5 | 20.5 | 0.95 | 1.1 | 9.66 | 10.6 | 17.3 | 18.3 | 20 | - |
| 04 | 19.5 | 20.5 | - | 20 | 0.25 | - | 19.5 | 20.5 | 0.95 | 1.1 | 9.66 | 10.6 | 17.3 | 18.3 | 20 | - |
| 05 | 19.5 | 20.5 | - | 30 | 0.25 | - | 19.5 | 20.5 | 0.95 | 1.1 | 9.66 | 10.6 | 17.3 | 18.3 | 20 | - |
| 06 | 30.5 | 31.5 | - | 12.5 | 0.4 | - | 31.5 | 32.5 | 0.95 | 1.1 | 14.7 | 15.7 | 27.4 | 28.4 | 20 | - |
| 07 | 30.5 | 31.5 | - | 22 | 0.4 | - | 31.5 | 32.5 | 0.95 | 1.1 | 14.7 | 15.7 | 27.4 | 28.4 | 20 | - |
| 08 | 30.5 | 31.5 | - | 32 | 0.4 | - | 31.5 | 32.5 | 0.95 | 1.1 | 14.7 | 15.7 | 27.4 | 28.4 | 20 | - |

FIGURE 2(B) - VARIANTS 09 TO 21
VARIANTS 09 TO 16
VARIANTS 17 TO 21


| Size Variant | A | | B | | D | | d | | d1 | | F | | L | |
|--------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. |
| 09 | 19.5 | 20.5 | 6.5 | 7.5 | 19.5 | 20.5 | - | 0.3 | 14.5 | 15.5 | 9.5 | 10.5 | 2.75 | 3.25 |
| 10 | 19.5 | 20.5 | 8 | 9 | 19.5 | 20.5 | - | 0.3 | 14.5 | 15.5 | 9.5 | 10.5 | 2.75 | 3.25 |
| 11 | 19.5 | 20.5 | 12.5 | 13.5 | 19.5 | 20.5 | - | 0.3 | 14.5 | 15.5 | 9.5 | 10.5 | 2.75 | 3.25 |
| 12 | 19.5 | 20.5 | 20 | 21 | 19.5 | 20.5 | - | 0.3 | 14.5 | 15.5 | 9.5 | 10.5 | 2.75 | 3.25 |
| 13 | 19.5 | 20.5 | 30 | 31 | 19.5 | 20.5 | - | 0.3 | 14.5 | 15.5 | 9.5 | 10.5 | 2.75 | 3.25 |
| 14 | 30.5 | 31.5 | 12.5 | 13.5 | 31.5 | 32.5 | - | 0.3 | 23.5 | 24.5 | 14.5 | 15.5 | 2.75 | 3.25 |
| 15 | 30.5 | 31.5 | 22 | 23 | 31.5 | 32.5 | - | 0.3 | 23.5 | 24.5 | 14.5 | 15.5 | 2.75 | 3.25 |
| 16 | 30.5 | 31.5 | 32 | 33 | 31.5 | 32.5 | - | 0.3 | 23.5 | 24.5 | 14.5 | 15.5 | 2.75 | 3.25 |
| 17 | 19.5 | 20.5 | 6.5 | 7.5 | 19.5 | 20.5 | - | 0.3 | 2 | 3 | 9.5 | 10.5 | 2.75 | 3.25 |
| 18 | 19.5 | 20.5 | 8 | 9 | 19.5 | 20.5 | - | 0.3 | 2 | 3 | 9.5 | 10.5 | 2.75 | 3.25 |
| 19 | 19.5 | 20.5 | 12.5 | 13.5 | 19.5 | 20.5 | - | 0.3 | 2 | 3 | 9.5 | 10.5 | 2.75 | 3.25 |
| 20 | 19.5 | 20.5 | 20 | 21 | 19.5 | 20.5 | - | 0.3 | 2 | 3 | 9.5 | 10.5 | 2.75 | 3.25 |
| 21 | 19.5 | 20.5 | 30 | 31 | 19.5 | 20.5 | - | 0.3 | 2 | 3 | 9.5 | 10.5 | 2.75 | 3.25 |

FIGURE 3 – FUNCTIONAL DIAGRAM

NOTES

- These capacitors are not polarised, however, marking includes the voltage polarity symbol indicated above, which should be respected in use.

4 REQUIREMENTS

4.1 GENERAL

The complete requirements for procurement of the capacitors specified herein are stated in this specification and ESCC Generic Specification No. 3006 for Capacitors, Fixed, Film Dielectric. Deviations from the Generic Specification, applicable to this specification only, are listed in Para. 4.2.

Deviations from the applicable Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirements and do not affect the components' reliability, are listed in the appendices attached to this specification.

4.2 DEVIATIONS FROM GENERIC SPECIFICATION

4.2.1 Deviations from Special In-process Controls

None.

4.2.2 Deviations from Final Production Tests - Chart II

(a) Para. 9.2, Seal Test: Not applicable.

4.2.3 Deviations from Burn-in and Electrical Measurements - Chart III

(a) Para. 9.2, Seal Test: Not applicable.

4.2.4 Deviations from Qualification Tests - Chart IV

- (a) Para. 9.2, Seal Test: Not applicable.
- (b) Para. 9.9, Robustness of Terminations: Shall not be performed for Variants 09 to 21.
- (c) Para. 9.16, Operating Life: For Para. 9.16(c), the applied voltage shall be $1.25U_R$.

4.2.5 Deviations from Lot Acceptance Tests - Chart V

- (a) Para. 9.2, Seal Test: Not applicable.
- (b) Para. 9.9, Robustness of Terminations: Shall not be performed for Variants 09 to 21.
- (c) Para. 9.16, Operating Life: For Para. 9.16(c), the applied voltage shall be $1.25U_R$.

4.3 MECHANICAL REQUIREMENTS

4.3.1 Dimension Check

The dimensions of the capacitors specified herein shall be checked. They shall conform to those shown in Figure 2.

4.3.2 Weight

The maximum weight of the capacitors specified herein shall be as specified in Table 1(a).

4.3.3 Robustness of Terminations

For Variants 01 to 08, the requirements for Robustness of Terminations are specified in Section 9 of ESCC Generic Specification No. 3006. For the purpose of this test, the terminations are described as rigid. The test conditions shall be as follows:

- Test Condition: U_a , Tensile.
- Applied Force: 10 Newtons.
- Duration: 5 to 10 seconds.

4.4 MATERIALS AND FINISHES

The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the capacitors specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.

4.4.1 Case

Thermo-plastic with epoxy resin filler.

4.4.2 Lead Material and Finish

The lead material shall be Type 'A' in accordance with the requirements of ESCC Basic Specification No. 23500. The finish shall be Sn95Pb5.

4.5 MARKING

4.5.1 General

The marking of all components delivered to this specification shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and the following paragraphs. When the component is too small to accommodate all of the marking specified, as much as space permits shall be marked and the marking information, in full, shall accompany the component in its primary package.

The information to be marked and the order of precedence, shall be as follows:

- (a) Polarity.
- (b) The ESCC Component Number.
- (c) Electrical Characteristics and Ratings.
- (d) Traceability Information.

4.5.2 Polarity

Polarity shall be marked in accordance with Figures 2 and 3 of this specification.

4.5.3 The ESCC Component Number

The ESCC Component Number shall be constituted and marked as follows:

Example: 300602001B

- Detail Specification Number: 3006020
- Type Variant (see Table 1(a) and Figure 2): 01
- Testing Level (B or C, as applicable): B

4.5.4 Electrical Characteristics and Ratings

The electrical characteristics and ratings to be marked in the following order of precedence are:

- (a) Capacitance Value.
- (b) Tolerance.
- (c) Rated Voltage.

The information shall be constituted and marked as follows:

Example: 155KH

- Capacitance Value (1.5 μ F): 155
- Tolerance ($\pm 10\%$): K
- Rated Voltage (250V): H

4.5.4.1 Capacitance Values

Capacitance values shall be coded as follows. The unit quantity for marking shall be picofarads.

| Capacitance Value | Code |
|-------------------|------|
| XX10 ³ | XX3 |
| XX10 ⁴ | XX4 |
| XX10 ⁵ | XX5 |
| XX10 ⁶ | XX6 |
| XX10 ⁷ | XX7 |

4.5.4.2 Tolerances

The tolerances on capacitance values shall be indicated by the letter code specified hereafter.

| Tolerance (\pm %) | Code Letter |
|----------------------|-------------|
| 10 | K |
| 20 | M |

4.5.4.3 Rated Voltage

The rated voltage shall be indicated by the code letters specified hereafter.

| Rated Voltage (V) | Code Letter |
|-------------------|-------------|
| 50 | C |
| 100 | E |
| 250 | H |
| 400 | K |
| 630 | Z |

4.5.5 Traceability Information

Traceability information shall be marked in accordance with the requirements of ESCC Basic Specification No. [21700](#).

4.6 ELECTRICAL MEASUREMENTS

4.6.1 Electrical Measurements at Room Temperature

The parameters to be measured at room temperature are scheduled in Table 2. Unless otherwise specified, the measurements shall be performed at $T_{amb} = +22 \pm 3^{\circ}\text{C}$.

4.6.2 Electrical Measurements at High and Low Temperatures

The parameters to be measured at high and low temperatures are scheduled in Table 3.

4.6.3 Circuits for Electrical Measurements (Figure 4)

Not applicable.

4.7 BURN-IN TESTS

4.7.1 Parameter Drift Values

The parameter drift values applicable to Burn-in are specified in Table 4 of this specification. Unless otherwise stated, measurements shall be performed at $T_{amb} = +22 \pm 3^{\circ}\text{C}$. The parameter drift values (Δ) applicable to the parameters scheduled shall not be exceeded. In addition to these drift value requirements for a given parameter, the appropriate limit value specified in Table 2 shall not be exceeded.

4.7.2 Conditions for Burn-in

The requirements for Burn-in are specified in Section 7 of ESCC Generic Specification No. 3006. The conditions for Burn-in shall be as specified in Table 5 of this specification. On completion of burn-in, a recovery period of 24 \pm 2 hours is necessary before the end-measurements.

4.7.3 Electrical Circuits for Burn-in (Figure 5)

Not applicable.

TABLE 2 - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE

| No. | Characteristics | Symbol | ESCC 3006 Test Method | Test Condition | Limits | | Unit |
|-----|--|-----------------|--------------------------|---|----------------------------|------|------------------|
| | | | | | Min. | Max. | |
| 1 | Capacitance | C | Para. 9.6.1.2 | Test frequency: 1.0kHz | See Table 1(a) (Note 1) | | μ F |
| 2 | Tangent of Loss Angle | Tg δ | Para. 9.6.1.3 | Test frequency: 1.0kHz | - | 10 | 10 ⁻³ |
| 3 | Insulation Resistance Terminal to Terminal | Ri | Para. 9.6.1.4 | C \leq 0.33 μ F: U _R \leq 100V | 3750 | - | M Ω |
| | | | | U _R > 100V | 7500 | - | |
| | | | | C > 0.33 μ F: U _R \leq 100V | 1250 | - | s |
| | | | | U _R > 100V | 2500 | - | |
| 4 | Insulation Resistance Terminals to Case | Ri _B | Para. 9.6.1.4 | | 50 | - | G Ω |
| 5 | Voltage Proof Terminal to Terminal | VP | Para. 9.6.1.1 | | 1.6 U _R (2) | - | V |
| 6 | Voltage Proof Terminals to Case | VP _B | Para. 9.6.1.1 | | 2 U _R (2) | - | V |

NOTES:

1. \pm ordered Tolerance.
2. For U_R, see Column 3 of Table 1(a). For VP_B, minimum 200V.

TABLE 3 - ELECTRICAL MEASUREMENTS AT HIGH AND LOW TEMPERATURES

| No. | Characteristics | Symbol | ESCC 3006 Test Method | Test Condition (Note 1) | Limits | | Unit |
|------|--------------------|--------------|--------------------------|---|--------|---------|------|
| | | | | | Min. | Max. | |
| 1(a) | Capacitance Change | Δ C/C | Para. 9.6.1.2 | T _{amb} = -55°C Test frequency: 1.0kHz | - | -10 (2) | % |
| 1(b) | Capacitance Change | Δ C/C | Para. 9.6.1.2 | T _{amb} = +100°C Test frequency: 1.0kHz | - | +8 (2) | % |

NOTES:

1. These measurements shall be performed on 6 samples. If 1 failure occurs out of 6 parts, then test 100%. 1% reject maximum allowed in the case of 100% testing.
2. Related to value recorded at T_{amb} = +22°C.

FIGURE 4 - CIRCUITS FOR ELECTRICAL MEASUREMENTS

Not applicable.

TABLE 4 - PARAMETER DRIFT VALUES

| No. | Characteristics | Symbols | Spec. and/or Test Method | Test Conditions | Change Limits (Δ) | Units |
|-----|--------------------|--------------|--------------------------|-----------------|----------------------------|-------|
| 1 | Capacitance Change | $\Delta C/C$ | As per Table 2 | As per Table 2 | ± 3 | % |

TABLE 5 - CONDITIONS FOR BURN-IN AND OPERATING LIFE TESTS

| No. | Characteristic | Symbols | Conditions | Units |
|-----|---------------------|-----------|------------------------|--------------------|
| 1 | Ambient Temperature | T_{amb} | +100 (+0 -5) | $^{\circ}\text{C}$ |
| 2 | Test Voltage | V_T | 1.25 U_R (Note 1) | V |

NOTES:

- See Column 3 of Table 1(a).

FIGURE 5 - ELECTRICAL CIRCUIT FOR BURN-IN AND OPERATING LIFE TESTS

Not applicable.

4.8 ENVIRONMENTAL AND ENDURANCE TESTS (CHARTS IV AND V OF ESCC GENERIC SPECIFICATION No. 3006)

4.8.1 Measurements and Inspections on Completion of Environmental Tests

The parameters to be measured and inspections to be performed on completion of environmental tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at $T_{amb} = +22 \pm 3^{\circ}\text{C}$.

4.8.2 Measurements and Inspections at Intermediate Points during Endurance Tests

The parameters to be measured and inspections to be performed at intermediate points during endurance tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at $T_{amb} = +22 \pm 3^{\circ}\text{C}$.

4.8.3 Measurements and Inspections on Completion of Endurance Tests

The parameters to be measured and inspections to be performed on completion of endurance tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at $T_{amb} = +22 \pm 3^{\circ}\text{C}$.

4.8.4 Conditions for Operating Life Tests (Part of Endurance Testing)

The requirements for operating life testing are specified in Section 9 of ESCC Generic Specification No. 3006. The conditions for operating life testing shall be as specified in Table 5 for the Burn-in test.

4.8.5 Electrical Circuits for Operating Life Tests (Figure 5)

Not applicable.

TABLE 6 - MEASUREMENTS AND INSPECTIONS ON COMPLETION OF ENVIRONMENTAL TESTS AND AT INTERMEDIATE POINTS AND ON COMPLETION OF ENDURANCE TESTING

| No. | ESCC Generic Spec. No. 3006 | | Measurements And Inspections | | Symbol | Limits | | Unit |
|-----|---------------------------------------|---|---|--|--|---|--------------------|------|
| | Environmental And Endurance Tests (1) | Test Method And Conditions | Identification | Conditions | | Min. | Max. | |
| 01 | Seal Test (Hermetically Sealed) | Para. 9.2 | Not applicable | | | | | |
| 02 | Rapid Change of Temperature | Para. 9.3.2 | Initial Measurements Capacitance Final Measurements Visual Examination Capacitance Change Tangent of Loss Angle | Table 2 Item 1 After recovery of 24 \pm 2 hrs No damage Table 2 Item 1 Table 2 Item 2 | C $\Delta C/C$ Tg δ | Record values -3 - | +3 Table 2 | % |
| 03 | Corrosion (Hermetically Sealed) | Para. 9.8, Half without sleeving (2) | Not applicable | | | | | |
| 04 | Robustness of Terminations | Para. 9.9 and Paras 4.2.4, 4.2.5 and. 4.3.3 of this spec. | Final Measurements Visual Examination | No damage | - | - | - | |
| 05 | Resistance to Soldering Heat | Para. 9.10 | Initial Measurements Capacitance Final Measurements Insulation Resistance Capacitance Change Tangent of Loss Angle | Table 2 Item 1 After recovery of 1 to 2 hrs Table 2 Item 3 Table 2 Item 1 Table 2 Item 2 | C Ri $\Delta C/C$ Tg δ | Record values Table 2 -3 - | - +3 Table 2 | % |
| 06 | Solderability | Para. 9.11 Method 1 | Final Measurements Visual Examination | IEC No. 68-2-20 Para. 4.6.4, 4.7.4 or 4.9.3 | - | - | - | |
| 07 | Vibration | Para. 9.12 | Measurements during Tests During Last Cycle Final Measurements Visual Examination | 50% U _R (3) applied No intermittent contacts > 0.5ms or Open or Short Circuits No evidence of damage | - - | - - | - - | |
| 08 | Shock or Bump | Para. 9.13 | Measurements during Tests During Last Cycle Final Measurements Visual Examination | 50% U _R (3) applied No intermittent contacts > 0.5ms or Open or Short Circuits No evidence of damage, breakdown, arcing or fractures | - - | - - | - - | |

| No. | ESCC Generic Spec. No. 3006 | | Measurements And Inspections | | Symbol | Limits | | Unit |
|-----|---------------------------------------|---|--|---|--|--|------------------------------------|---|
| | Environmental And Endurance Tests (1) | Test Method And Conditions | Identification | Conditions | | Min. | Max. | |
| 09 | Climatic Sequence | Para. 9.14 | Initial Measurements Capacitance Final Measurements Visual Examination Voltage Proof (2) Insulation Resistance (2) Voltage Proof Voltage Proof Insulation Resistance Insulation Resistance Capacitance Change Tangent of Loss Angle | Table 2 Item 1 After recovery of 24hrs max No evidence of corrosion or unwrapping or mechanical damage to the sleeve (2) ESCC No. 3006 Para. 9.6.1.1 ESCC No. 3006 Para. 9.6.1.4 After removal of sleeve (2) Table 2 Item 5 Table 2 Item 6 Table 2 Item 3 Table 2 Item 4 Table 2 Item 1 Table 2 Item 2 | C VP _S Ri _S VP VP _B Ri Ri _B ΔC/C Tgδ | Record Values Not applicable Not applicable Table 2 (3) Table 2 (3) (4) (4) -3 - | - - - - +3 (5) | % % % |
| 10 | Temperature Coefficient | Para. 9.15 | Final Measurements Capacitance Change | ESCC No. 3006 Para. 9.15 Table 3 Item 1(a) Table 3 Item 1(b) | ΔC/C ΔC/C | - - | -10 +6 | % % |
| 11 | Operating Life | Para. 9.16 and Paras. 4.2.4 and 4.2.5 of this spec. | Initial Measurements Capacitance During Tests Intermediate Measurements Capacitance Change Final Measurements Capacitance Change Tangent of Loss Angle Insulation Resistance Insulation Resistance Visual Examination | Table 2 Item 1 1.25U _R (3) After recovery of 24 ±2 hrs Table 2 Item 1 After removal of sleeves (2) and after 24 hrs recovery Table 2 Item 1 Table 2 Item 2 Table 2 Item 3 Table 2 Item 4 No evidence of damage or corrosion | C ΔC/C ΔC/C Tgδ Ri Ri _B - | Record values -5 -5 - (4) 5 - | +5 +5 (5) - - - | % % GΩ |
| 12 | Permanence of Marking | Para. 9.17 | Final Measurements Visual Examination | No corrosion or obliteration of marking | - | - | - | |

NOTES:

- The tests in this Table refer to either Chart IV or V and shall be used as applicable.
- If applicable.
- For U_R, see Column 3 of Table 1(a). For VP_B, minimum 200V.
- Greater than 50% of the value given in Table 2.
- Less than 50% of the value given in Table 2.