HIGH-TEMPERATURE (200°C) HIGH-PERFORMANCE TO-5 RELAY DPDT

SERIES	RELAY TYPE
412H	DPDT High-Temperature relay
422H	DPDT Magnetic-Latching, High-Temperature relay
432H	DPDT Sensitive, High-Temperature relay

DESCRIPTION

The TO-5 relay, originally conceived and developed by Teledyne, has become one of the industry standards for low-level switching from dry circuit to 1 ampere. Designed for high- density PC board mounting, these TO-5 relays are some of the most versatile ultraminiature relays available because of their small size and low coil power dissipation.

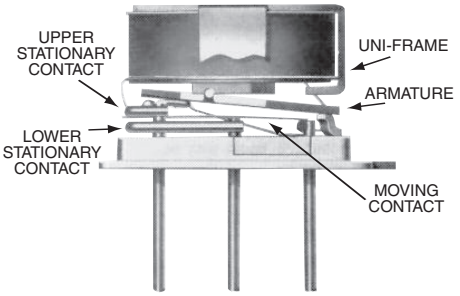
The H Series high-temperature TO-5 relays are designed for reliable operation in elevated ambient temperatures up to 200°C. Special material selection and processing provide assurance of freedom from contact contamination and mechanical malfunctioning that might otherwise be caused by ultra high ambient temperature conditions.

Typical applications:

- Oil exploration (down hole) instrumentation
- High temperature industrial and process control instrumentation

By virtue of its inherently low intercontact capacitance and contact circuit losses, the H Series relays have proven to be excellent ultraminiature RF switches for applications with frequency ranges well into the UHF spectrum.

INTERNAL CONSTRUCTION 412H & 432H



412H 432H		ENVIRONMENTAL AND PHYSICAL SPECIFICATIONS
Temperature		-65°C to +200°C
Vibration (Note 1)		30 g's, 10 to 3000Hz
Shock (Note 1)		75 g's 6msec, half-sine
Acceleration		50 g's
Enclosure		Hermetically Sealed
Weight	412H	0.09 oz. (2.55g) max.
	432H	0.15 oz. (4.25g) max.

422H	ENVIRONMENTAL AND PHYSICAL SPECIFICATIONS
Temperature	-65°C to +200°C
Vibration (Note 1)	30 g's, 10 to 3000Hz
Shock (Note 1)	100 g's 6msec, half-sine
Acceleration	50 g's
Enclosure	Hermetically Sealed
Weight	0.10 oz. (2.84g) max.

GENERAL ELECTRICAL SPECIFICATIONS (-65°C to +125°C unless otherwise noted)(Notes 2 & 3)

Contact Arrangement		2 Form C (DPDT)
Rated Duty		Continuous
Contact Resistance	**412H 432H**	0.125 Ω max. before life; 0.225 Ω max. after life @ 1A/28Vdc
	422H	0.15 Ω max. before life; 0.25 Ω max. after life @ 1A/28Vdc
Contact Load Rating (DC)		Resistive: 1 A/ 28 Vdc Inductive: 200 mA/ 28 Vdc (320mH) Lamp: 100 mA / 28 Vdc (320mH) Low level: 10 to 50 µA @ 10 to 50 mV
Contact Load Rating (AC)		Resistive: 250 mA / 115Vac, 60 and 400 Hz (Case not grounded) 100 mA / 115 Vac, 60 and 400 Hz (Case grounded)
Contact Life Ratings		10,000,000 cycles (typical) at low level 1,000,000 cycles (typical) at 0.5 A / 28 Vdc resistive 100,000 cycles min. at all other loads specified above
Contact Overload Rating		2 A / 28 Vdc Resistive (100 cycles min.)
Coil Operating Power	**412H**	450 mW typical at nominal rated voltage
	422H	290 mW typical at nominal rated voltage
	432H	200 mW typical at nominal rated voltage
Operate Time	**412H**	2.0 ms max.
	422H	1.5 ms max.
	432H	4.0 ms max.
Contact Carry Rating		Contact Factory
Release Time		2.0 ms max.
Contact Bounce		1.5 ms
Min. Operate Pulse (422H)		4.5 ms width at nominal rated voltage
Intercontact Capacitance		0.4 pf typical
Insulation Resistance		1,000 MΩ min. between mutually isolated terminals
Dielectric Strength		Atmospheric: 500 Vrms / 60 Hz — 70,000 ft: 125 Vrms / 60 Hz

Part numbering System (Notes 5 & 6)

412H X M - 26 / S Q

- Relay Series
- Ground Pin Option (See Appendix A)
- Pad Option (See Appendix A)
- Nominal Coil Voltage
  - 5 = 5Vdc
  - 12 = 12Vdc
  - 26 = 26.5Vdc
- S = 0.187" Leads
  - No Suffix = 0.75" Leads
- Q = Solder-Coated Leads (Sn60/Pb40)
  - R = RoHS Compliant Solder (Sn99.3/Cu0.7)
  - No Suffix = Gold-plated Leads

NOTES:

1. Relay contacts will exhibit no chatter in excess of 10 µs or transfer in excess of 1 µs.
2. "Typical" characteristics are based on available data and are best estimates. No on-going verification tests are performed.
3. Unless otherwise specified, parameters are initial values.
4. Contact load ratings and contact life ratings are based on similarity testing at 125°C. No 200°C testing is performed.
5. Parts ordered with no suffix option will be provided with Gold-Plated leads which have a typical plating thickness of 25-40 µin.
6. The slash and characters appearing after the slash are not marked on the relay.

DETAILED ELECTRICAL SPECIFICATIONS (-65°C to +125°C unless otherwise noted)(Note 3)

BASE PART NUMBERS (412H)		412H-5	412H-12	412H-26
Coil Voltage	Nom.	5.0	12.0	26.5
	Max.	5.8	16.0	32.0
Drop-Out Voltage (Vdc)	Min.	0.14	0.41	0.89
	Max.	2.4	6.8	13.5
Coil Resistance (Ohms ±10%)		50	390	1560
Pick-up Voltage (Vdc, Max.) Pulse Operation		4.7	11.9	24.0

BASE PART NUMBERS (422H)		422H-5	422H-12	422H-26
Coil Voltage	Nom.	5.0	12.0	26.5
	Max.	5.8	16.0	32.0
Set & Reset Voltage (Vdc, Max.)		4.7	11.9	24.0
Coil Resistance (Ohms ±10%)		50	390	1560

BASE PART NUMBERS (432H)		432H-5	432H-12	432H-26
Coil Voltage	Nom.	5.0	12.0	26.5
	Max.	5.8	16.0	32.0
Drop-Out Voltage (Vdc)	Min.	0.14	0.41	0.89
	Max.	2.4	6.8	13.5
Coil Resistance (Ohms ±10%)		100	850	3300
Pick-up Voltage (Vdc, Max.) Pulse Operation		4.7	11.9	24.0

PERFORMANCE CURVES (NOTE 2)

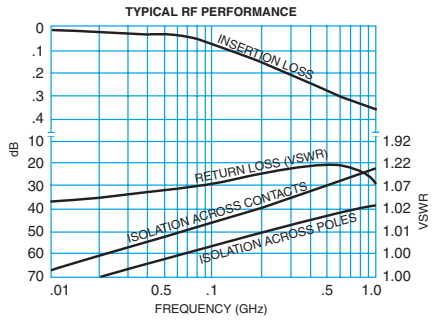


FIGURE 1 (412H AND 432H)

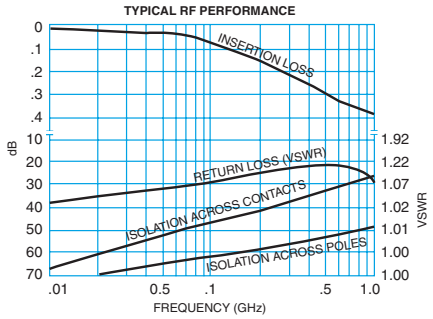


FIGURE 2 (422H)

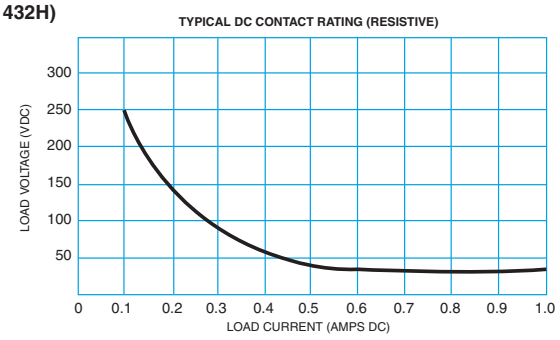
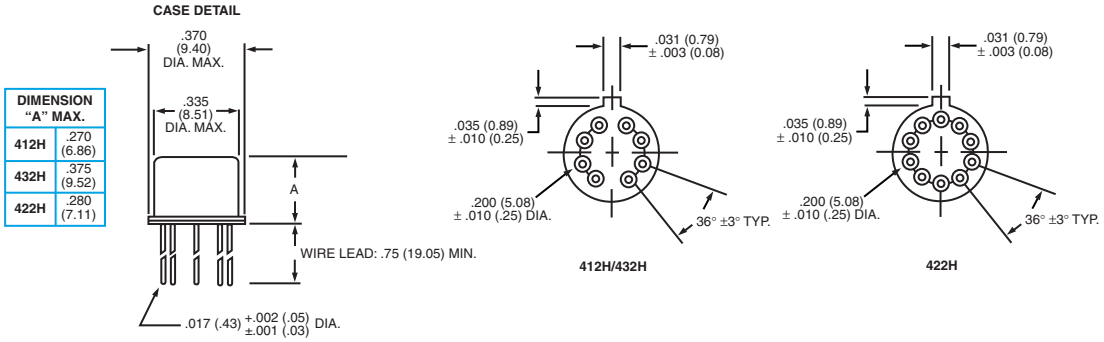


FIGURE 3

OUTLINE DIMENSIONS

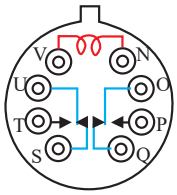


DIMENSION "A" MAX.	
412H	.270 (6.86)
432H	.375 (9.52)
422H	.280 (7.11)

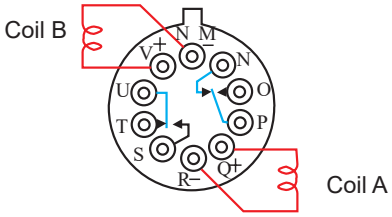
Inches (mm)

(Viewed From Terminals)

SCHEMATIC DIAGRAMS

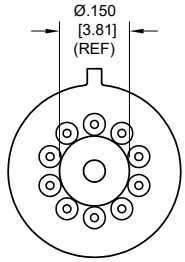
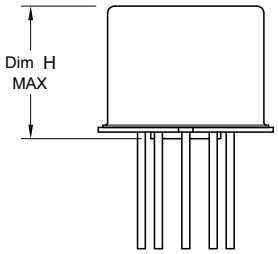


412H / 432H



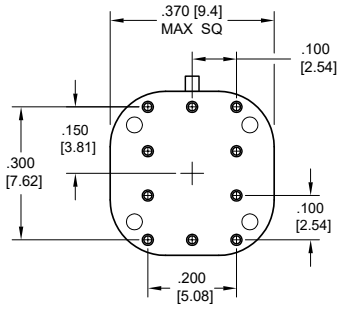
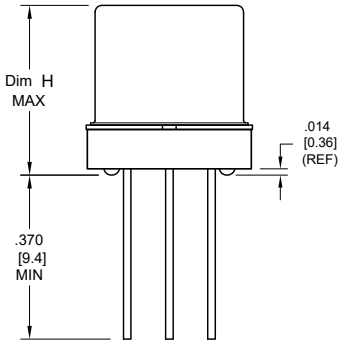
422H

APPENDIX A : Spacer Pads

Pad designation and bottom view dimensions	Height	For use with the following:	Dim. H Max.
 “M4” Spacer Pad for TO-5		ER412, J412	.295 (7.49)
		ER422, J422, 722	.305 (7.75)
		ER432, J432	.400 (10.16)

Notes:
1. Spacer pad material: Polyester film.
2. To specify an “M4” spacer pad, refer to the mounting variants portion of the part numbering example in the applicable datasheet.
3. Dimensions are in inches (mm).
4. Unless otherwise specified, tolerance is ± .010” (.25 mm).
5. Add 10 mΩ to the contact resistance shown in the datasheet.
6. Add 0.01 oz. (0.25 g) to the weight of the relay assembly shown in the datasheet.

APPENDIX A : Spreader Pads

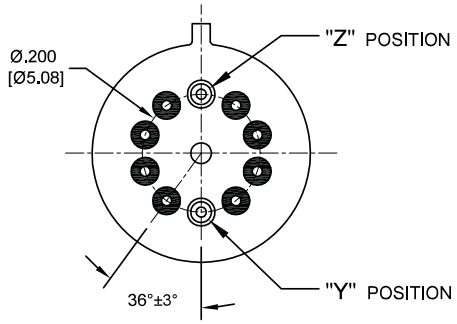
Pad designation and bottom view dimensions	Height	For use with the following:	Dim. H Max.
 “M” Spreader Pad 5/ 6/		ER411T, ER412, J412	.388 (9.86)
		ER432, J432	.493 (12.52)
		J421, J422, ER422, 722	.398 (10.11)

Notes:
1. Spreader pad material: Diallyl Phthalate.
2. To specify an “M”, spreader pad, refer to the mounting variants portion of the part number example in the applicable datasheet.
3. Dimensions are in inches (mm).
4. Unless otherwise specified, tolerance is ± .010” (0.25 mm).

5/. Add 25 mΩ to the contact resistance shown in the datasheet.

6/. Add .01 oz. (0.25 g) to the weight of the relay assembly shown in the datasheet.

APPENDIX A : Ground Pin Positions



TO-5 Relays:
ER412, ER412T, ER422, ER432, ER432T, 712, 712TN, 400H, 400K, 400V, RF300, RF303, RF341, RF312, RF332, RF310, RF313, RF320, RF323, SI800, SI803, RF700, RF703

- ◯ Indicates ground pin position
- Indicates glass insulated lead position
- Indicates ground pin or lead position depending on relay type

NOTES
1. Terminal views shown
2. Dimensions are in inches (mm)
3. Tolerances: ± .010 (±.25) unless otherwise specified
4. Ground pin positions are within .015 (0.38) dia. of true position
5. Ground pin head dia., 0.035 (0.89) ref: height 0.010 (0.25) ref.
6. Lead dia. 0.017 (0.43) nom.